



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3572-3
Job Sheet 169168



Part No: D3572-3

Job Qty: 30 ea

Part Name: Guide



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/4/17

Job Tracking No:

Due Date: 12/15/17

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV D IPP Rev:A New Issue 07-02-07 JLM IPP rev B rev.B dwg EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea		12/14/17	0.00	0.00	Start Up Machining-2		
100	Bandsaw	30 pcs		12/14/17	0.00	0.38	Bandsaw1		
110	CNC Vertical Machining	30 pcs		12/15/17	0.09	6.12	HAAS1-4		
120	QC	30 pcs		12/15/17	0.00	0.00	QC2 Machining-2		
130	QC	30 pcs		12/15/17	0.00	0.00	QC8 Machining-2		
140	Packaging	30 pcs		12/15/17	0.00	0.00	Packaging3-1		
150	QC21-SA	30 Ea		12/15/17	0.00	0.00	QC21		

Part Op 100 - Cut blank .500" long

Descriptions: 110 - 1- Mill as per Folio FA685 Rev: _____ & Dwg D3572 Rev: _____ 2-Deburr per dwg D3572

140 - LOCATION: WA002

DEC 18 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6B0.750X01.500	1	20	0	0

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machini ☐ Thermoformi ☐ Large F ☐		Engineering ☐ Quality ☐ Approval ☐																																																					
Date : _____		Step #: _____		QTY Eff _____																																																							
Description Work Order Deviation PART NO: D3572-3 Revision: _____ Operation: Start up Operation Change No: _____																																																											
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DART AEROSPACE

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 CANADA
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 Email: sales@dartaero.com
 www.dartaerospace.com

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Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Guide	0.190inches ± 0.030	0.190 0.220 0.160		
2	Guide	0.188inches ± 0.010	0.190 0.198 0.178		
3	Guide	0.130inches ± 0.030	0.130 0.160 0.100		
4	Guide	1.470inches ± 0.030	1.470 1.500 1.440		
5	Guide	0.380inches ± 0.030	0.376 0.410 0.350		
6	Guide	0.220inches ± 0.010	0.220 0.230 0.210		
7	Guide	0.030inches ± 0.030	0.040 0.060 0.000		
8	Guide	0.060inches ± 0.030	0.060 0.090 0.030		
9	Guide	Attribute			

Plex 12/4/17 11:26 AM dart.lacelle.linda

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐							
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval				
Description Work Order Deviation				Disposition							
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		☐ Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter		FAULT CATEGORY		☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes		☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center		☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence	
		☐ OTHER : _____									

